



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		14252	ROCKER COVER (RIGHT) METAL	1		
1		814504	ROCKER COVER (LEFT) METAL	1		
2	36	18710	CAP METAL ROCKER COVER	1		
3	10	811842	SCREW METAL ROCKER COVER	6		
4	27	11988	GASKET METAL ROCKER COVER	2		
5		827149	ROCKER COVER (RIGHT) PLASTIC	1		
5		827150	ROCKER COVER (LEFT) PLASTIC	1		
6	36	827151	CAP PLASTIC ROCKER COVER	1		
7	10	827153	SCREW PLASTIC ROCKER COVER	6		
8	25	827155	O RING PLASTIC ROCKER COVER	6		
9	27	827154	GASKET PLASTIC ROCKER COVER	2		
10		806754T	TUBE PLASTIC ROCKER COVER	1		
11		17339	PUSH VALVE ROD	12		
12		824317	EXHAUST VALVE (STANDARD)	6		
12		824318	EXHAUST VALVE (.015 O.S.)	AR		
13		97661	INLET VALVE (STANDARD)	6		
13		97662	INLET VALVE (.015 O.S.)	AR		
14	26	34217	VALVE SEAL (INLET AND EXHAUST)	12		
14	26	97664	VALVE SEAL (INLET)	6		
15	24	48347	SPRING (INLET AND EXHAUST)	12		
16		34518	SHIELD	12		
17		48348	CAP	6		
18		11965	ROTATOR	6		
19	28	54797	KEY	24		
20/2		824335	ROCKER ARM AND BALL KIT	12		
22	11	850093	NUT	12		
23	938	824147	CYLINDER HEAD (USE W/ METAL)	2		
23	938	827178	CYLINDER HEAD (USE W/ PLASTIC)	2		
24	16	801882	STUD	12		
25	27	816460	GASKET	2		
26	10	11968	BOLT (1-3/4")	12		
27	10	11967	BOLT (3")	4		
28	10	11966	BOLT (3-3/4")	10		
-		<a href="#">806346A</a>	MARINE LONG BLOCK ENGINE	2	1	INCLUDES INTERNAL PARTS AS SHOWN
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-	27	824326A93	GASKET SET, OVERHAUL(CONTINUED)	1		
-	92	91601	SEALER, RED RTV	1		
-	92	34227	PERFECT SEAL	1		